



Characteristics	Properties	Family	Unit	Amounts Reference Intervals	Tolerances	Comments
DIMENSIONS	Thickness	Edging	mm	0,5 à 0,8	+ 0,03 / - 0,03	mono layer thin edges
			mm	0,9 à 1,5	+0,05 / -0,07	multi layer thick edges
			mm	>1,5	+0,05 / -0,15	multi layer thick edges
		Wrapping	mm	0,3 à 0,45	+ 0,03 / - 0,02	Thickness according to Clients Order
		RTW	mm	0,28 à 0,35	+ 0,03 / - 0,02	Thickness according to Clients Order
Width	Edging	mm	16 à 300	0,05		
	Wrapping	mm	16 à 300	1,50		
SUPPORTS (OPTIONAL)	Type	Fleece Standard	g/m ²	23	-	Standard
				2*23 ou 50	-	For Complex Wrapping
		Sulfu	g/m ²	60 à 100	-	opaque and waterproof
		Kraft	g/m ²	80 à 250	-	packaging
	Jointing / Glue	Vinylic	-	D3 D4 wat 91		As per DIN EN 204 reticulated
	PUR	-				
FINISHES	Gloss level (varnish)	Ultra Matt gloss	gloss	5	+/-2	
		Matt gloss	gloss	11	+/-3	
		Satin gloss	gloss	18	+/-3	
		Brilliant gloss	gloss	50	≥ 25	
	Color	Dyed Veneer	-			After Validated countertype, and controlled in short distance through cabin D65
	Surface Finish	All products	Brutt	Veneer Sliced, no Sanded		Visible in finish Sample Swatch
			Sanded	Sanded 220 grit		Visible in finish Sample Swatch
		Oiled	U.V. Prot. Oil		Visible in finish Sample Swatch	
		Varnished	UV Acrylic Varnish		Visible in finish Sample Swatch	
RAPPLICATION AND STORAGE RECOMMANDATION	Stockage	Conditions		Guarantee 12 months on a Temperature 16° - 25°(Celsius) inside its original Plastic protection		
	Jointing	GLUE Type		EVA, PUR, PU & PVAC		
		Conditions		T° >= 18°C with delta temperature panel-edge < +10°C		
	Cleaning			Use cleaning products non-abrasive and without aggressive solvants. Please, consult us for advice.		
	Mechanization			Conventional with all types of Edge-band application machines. Manual application possible		
	Waste Treatment			Destruction in treatment center (DIB)		